

P54-SP Case Spacers

**Instructions (for 2G-6G cases):**

- (1) Drop spacer(s) (part# P54-SP) into motor case with the rounded end towards the rounded end of the motor.
- (2) Install the reload kit as per instructions.
- (3) Verify that the space above the reload kit forward closure is completely occupied by the spacer(s).

**Important notes:**

- \* Up to two spacers can be used to load smaller reloads in a motor casing that is one or two sizes larger than the reload.
- \* The additional weight per case spacer + extra casing length = 120 grams (240 grams when using 2 spacers)
- \* Regular spacers can only be used for 2G to 6G casings. Use an XL spacer (part# P54-SPXL) to space a 6GXL casing to a 6G casing (see page 2).

REV	DESCRIPTION	DRAWN	CHKD	DATE
<b>REVISIONS</b> All changes must be processed and reprinted. Destroy all previous copies.				



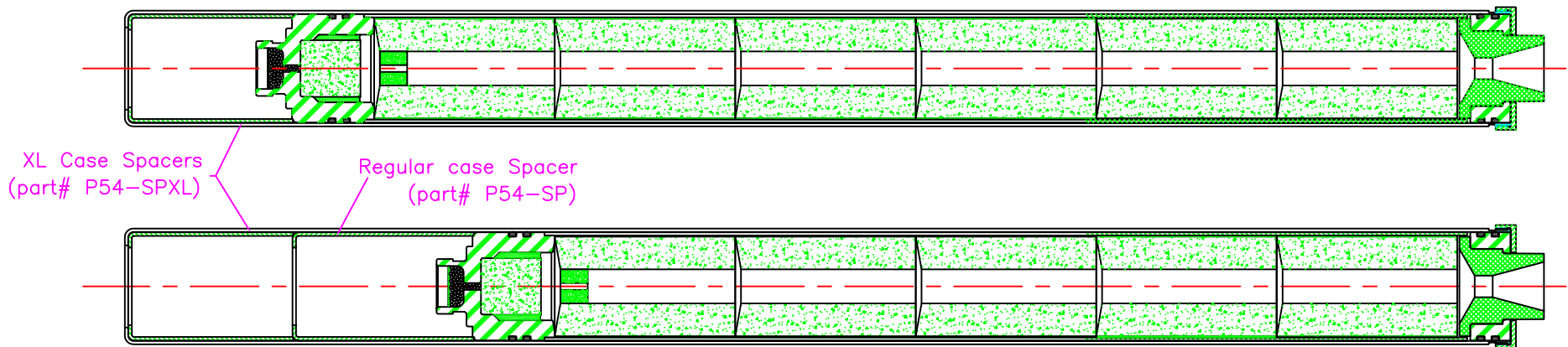
**CESARONI  
 TECHNOLOGY  
 INCORPORATED**  
 2561 STOUFFVILLE ROAD GORMLEY ONTARIO CANADA

Unless Otherwise Specified  
 X/X ± 1/64  
 .XX ± 0.010  
 .XXX ± 0.002  
 .XXXX ± 0.0005  
 X' ± 0'-30"  
 BREAK ALL SHARP EDGES .01 X 45°  
 CHAMFER ALL TAPPED HOLES 90° TO THREADED DIAMETER

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SCALE: 1:2  
 DATE (DD/MM/YY): 16/11/09  
 DRAWN BY: A.L.T.  
 LINEAR MEASURE: INCHES [MM]  
 DRAWING SIZE: A  
 WEIGHT: -  
 CUSTOMER: -  
 MATERIAL: -  
 SURFACE TREATMENT: -

FILE NAME:  
 TITLE: Pro54 Case Spacer shown in 3G Cases with 1G & 2G Reload Kits  
 SHEET: 1 OF 2  
 PROJECT #: 0



**Instructions (for use with 6GXL case only):**

- (1) Drop an XL spacer (part# P54-SPXL) into the motor case.
- (2) If using a 5G reload in the 6GXL casing: Drop the regular spacer (part# P54-SP) into motor case with the rounded end towards the rounded end of the motor.
- (3) Install the reload kit as per instructions.
- (4) Verify that the space above the reload kit forward closure is completely occupied by the spacer(s).

**Important notes:**

- \* Only use the XL spacers in 6GXL hardware. One per casing!
- \* The additional weight per XL case spacer + extra casing length = 110 grams

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<small>MATERIAL:</small> <small>SURFACE TREATMENT:</small>	<small>DRAWN BY:</small> A.L.T. <small>CHECKED BY:</small> - <small>APPROVED BY:</small> -	<small>FILE NAME:</small> <small>CUSTOMER:</small> - <small>WEIGHT:</small> -	<small>TITLE:</small> Pro54 Case Spacers shown in 6GXL Cases with 5G & 6G Reload Kits <small>SHEET:</small> 2 OF 2 <small>PROJECT # :</small> 0